

LIMA Gearbox Parts

Item #	R40	R40D	Part #	Qty.	Description	Net Price
1A	x		408404-01	1	Baffle, Motor Endbell	*
1B	x		408404-01	1	Baffle, Drive End	*
2	x	x	405401-01	1	Bearing Cap, Output	*
3	x	x	405402-01	1	Bearing Cap, Input	*
5	x		423402-01	1	Connection Box Lid	*
6	x		403409-01	1	Endbell, Motor	*
6D		x	403421-01	1	Endbell, Input	*
6A	x		403420-01	1	Endbell, Motor for Brake	*
8	x			1	See Chart	*
9	x	x	404412-01	1	Gear Case	*
10	x	x	809801-01	1	Pulley, Output	*
11	x		809828-01	1	Key, Rotor	*
11D		x	809898-01	1	Key, Pulley Input	*
12	x	x	429401-01	1	Lock Plate, Countershaft	*
13	x	x	410401-01	1	Rocker Arm	\$ 66.00
14	x	x	456401-01	1	Shaft, Counter	\$ 66.00
15	x	x	456407-01	1	Shaft, Spline	\$ 459.00
16	x		401410-01	1	Input Pinion & Motor Shaft	\$ 545.00
16		x	401409-01	1	Shaft and Main Drive Gear	\$ 545.00
16A	x		401432-01	1	Input Pinion and Motor Shaft (R40D)	\$ 545.00
17	x	x	407401-01	1	Shifter Fork 3/4 gear	\$ 69.00
18	x	x	407402-01	1	Shift Fork 1/2 gear	\$ 69.00
19	x	x	402422-01	1	Shift Lever	*
21	x	x	454403-01	1	Spacer, Thrust Bearing Steel	**
22	x	x	454402-01	2	Spacer, Thrust Bearing Bronze	\$ 10.00
23	x	x	454401-01	1	Spacer, Spline Shaft	*
24	x			1	See Chart	
25	x	x	402410-01	1	Shift Handle	*
26	x	x	437401-01	2	Ball, Shift Lock Poppet	\$ 1.00
27	x	x	431410-01	1	Bearing, Input Pinion	\$ 53.00
28	x	x	831-849-01	1	Bearing, Motor	\$ 41.00
29	x	x	431802-01	1	Bearing, Spline	\$ 98.00
30	x	x	431401-01	1	Bearing, Bronze Pilot	\$ 5.00
31	x	x	431402-01	2	Bearing, Bronze Countershaft	\$ 6.00
34	x		815814-01	4	Bolt Through	*
34		x	801002-11	4	Screw, HHCS Endbell 5/16-18 x 2 1/2	*
35	x	x	843802-01	1	Eye Bolt	*
36	x	x	434401-01	1	Gasket, Bearing Cap Input	*
37	x	x	434402-01	1	Gasket, Bearing Cap Output	*

38	x	x	434409-01	1	Gasket, Bottom Plate		*
40	x	x	430401-01	1	Gear, Countershaft	\$	899.00
41	x	x	430402-01	1	Gear, Single 3rd & 4th	\$	494.00
42	x	x	430403-01	1	Gear Double 1st & 2nd	\$	744.00
44	x		801060-01	8	Nut, Hex 5/16-18		*
46	x	x	411401-01	1	Pin, Shift Lock		*
47	x	x	442402-01	2	Pin, Roll Shift Fork		*
48	x		442406-01	1	Pin, Groove Rocker Arm		*
48		x	442405-01	1	Pin, Groove Rocker Arm		*
49	x	x	442403-01	1	Pin, Roll Handle		*
50	x	x	418403-01	1	Plate, Bottom		*
54	x	x	436804-01	4	Plug-expansion	\$	2.00
55	x	x	436805-01	1	Plug Expansion, Counter Shaft	\$	2.00
56	x	x	436803-10	1	Plug, Pipe, 1/2 NPT		*
57	x	x	412801-0A	1	Plug, Breather Assemble, 1/2"	\$	8.00
58	x	x	436807-01	1	Plug, Pipe, Magnetic		*
59	x		436803-01	1	Pipe, Plug, 1/2 NPT		*
62	x	x	801002-04	8	HHCS, Bearing Cap 5/16-18 x 7/8		*
63	x	x	801002-01	1	Screw, HHCS, Lock Plate, 5/16-18 x 1/2		*
64	x	x	801000-01	10	Screw, HHCS, 1/4-20 x 1/2		*
67	x		801054-05	4	Screw, Baffle Drive, U H8 x 3/8		*
68	x		801024-04	4	Screw, Machine, Round Head (10-24 x 1/2		*
69	x	x	433803-01	1	Seal, Oil Shift Lever	\$	7.00
70	x	x	433802-01	1	Seal, Oil Pinion Input	\$	11.00
70A	x	x	433807-01	1	Seal, Oil, Pinion Input Vertical Shaft Up	\$	15.00
71	x	x	433801-01	1	Seal, Oil Output	\$	11.00
72	x	x	439402-01	1	Shift Rail, 3rd & 4th	\$	79.00
73	x	x	439401-01	1	Shift Rail, 1st & 2nd	\$	79.00
74	x	x	432802-01	1	Snap Ring Spline Shaft	\$	5.00
75	x	x	432801-01	1	Snap Ring, Pinion Input	\$	3.00
76	x	x	440401-01	1	Spring-Poppet	\$	3.00
77	x	x	801065-06	8	Washer, Split Lock Bearing Cap 5/16		
			816810-01	1	External Fan (R40E)	\$	99.00